

**Technical Brochure** 

# Temperature shock test chamber ShockEvent T

weisstechnik



# **STANDARDS** | ShockEvent T

#### Shock operation

IEC 60068-2-14 Na

MIL-STD-810H, Method 503.7

MIL-STD-883L-1, Method 1010.9

Severity levels A, B, C, D, F

JASO D 014-4

Single chamber operation	
IEC 60068-2-1, Test A	

JEDEC JESD22-A119

amhar

MIL-STD-810H, Method 502.7

ETSI EN 300019-2-4, Test Ab/Ad

By selecting increased / reduced temperatures in the hot / cold chamber, the adjustment times can be shortened.

## **OUR STANDARD FINDER**

#### The right support for every test.

Various industry and factory standards are safely met. You can find a selection of test specifications and standards by using the specially developed standards finder on our website. The standards finder will help you find the right product to suit your needs.



Click here to find the right support:

Enter standard		Add +
Select chamber type	~	

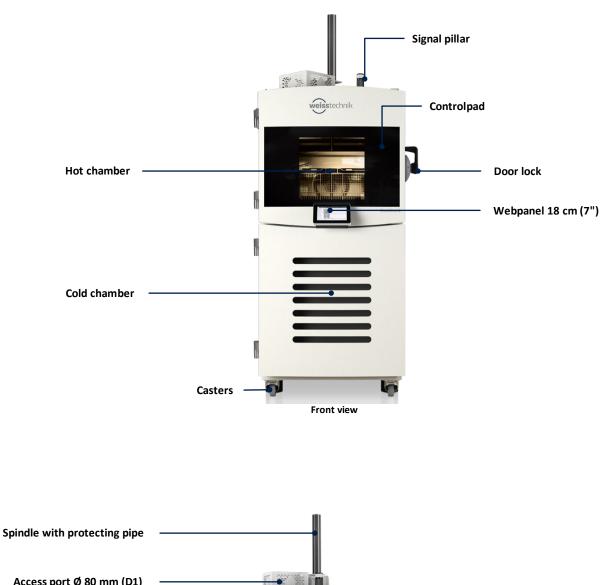
The temperature values specified in the standards (severity levels) are limited by the highest and lowest test space temperature. The choice of the appropriate test system depends on the temperature change rates during alternating tests. The requirements are met if the test system capacity is large enough to compensate for the influence of the specimen and its heat dissipation in the relevant capacity range. Please contact us to test the feasibility with your test specimen.

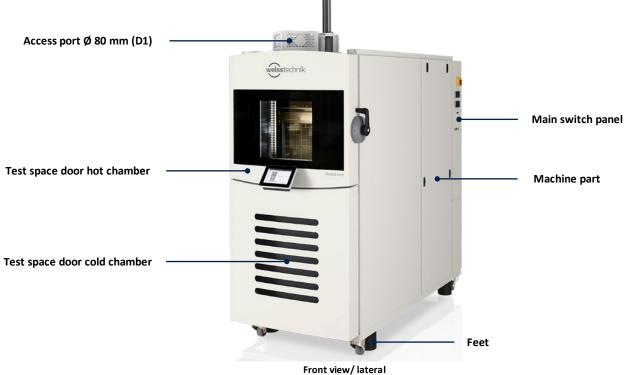
The reference point for test values and tolerance specifications is the middle of the test space. Verifying documentation for individual test values is optionally available at additional cost.

#### Do you not see your testing standard? Contact us!

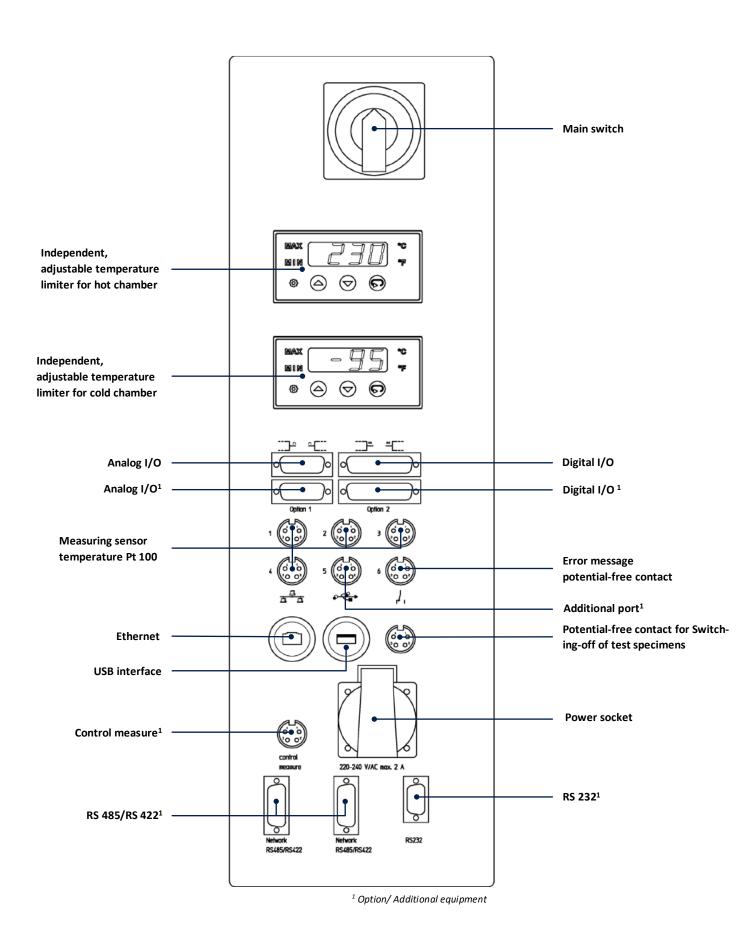
<sup>&</sup>lt;sup>1</sup> Only valid in the cold chamber within the limited temperature range and with limited temperature change rates.

# **STRUCTURE** | ShockEvent T





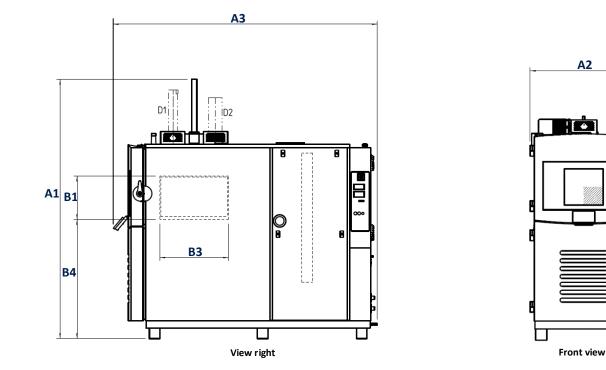
# **STRUCTURE** | Master switch panel

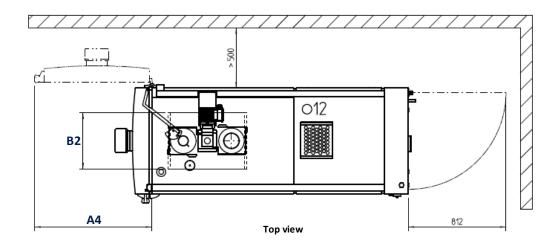


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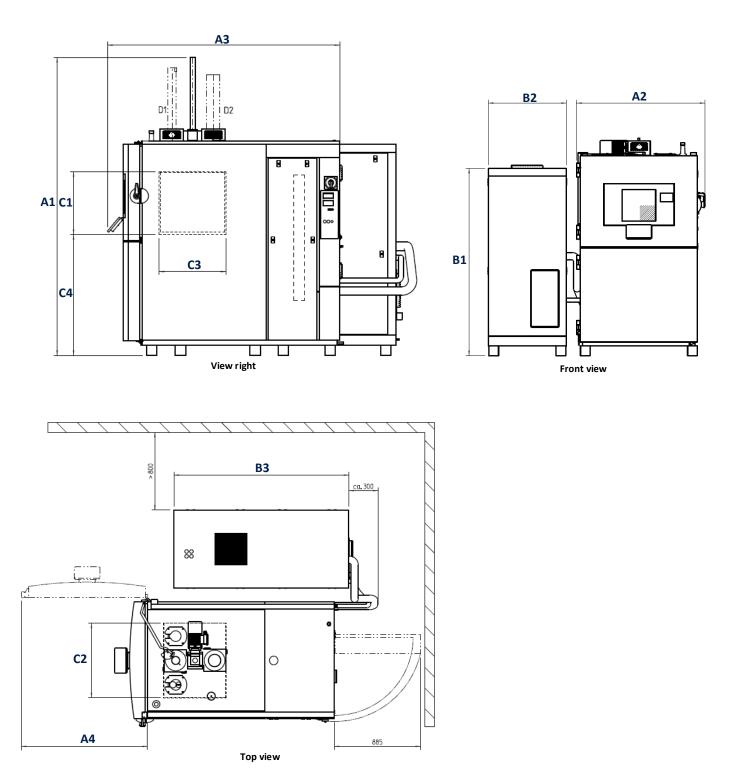
# INSTALLATION DRAWINGS | Sizes 60 | and 120 |





	A1	A2	A3	A4	B1	B2	B3	B4
		Test ch	amber <sup>1)</sup>			Test	space	
ShockEvent				Dimensio	ons in mm			
T/60/V2	2330	900	2150	885	370	380	430	1045
T/120/V2-32	2450	1000	2530	980	410	470	650	1125
T/120/V2	2450	1000	2530	980	410	470	650	1125
T/120/V2/P	2450	1000	2805	980	410	470	650	1125

# INSTALLATION DRAWINGS | Size 300 |



	A1	A2	A3	B1	B2	B3	C1	C2	C3
	Т	est chamber	-1)	I	Machine uni	t		Test space	
ShockEvent		Dimensions in mm							
T300/V2	2900	1320	2380	1950	800	450	610	770	650
T300/V2/P	2900	1320	2380	2050	1000	750	610	770	650

1) Overall external dimensions when installed; for size 300 l excluding machine unit.

# TECHNICAL DATA | ShockEvent T

			T/60/V2	T/120/V2-32	T/120/V2	T/120/V2/P	T/300/V2	T/300/V2/I
DIMENSIONS, LOAD, WEI	GHT							
	Height	mm	2330		2450		29	900
External dimensions <sup>1</sup>	Width	mm	900		1000		1320	
	Depth	mm	2150	253	30	2805	23	80
	Height	mm	370		410		6	10
Test space dimensions	Width	mm	380		470		7	70
	Depth	mm	430		650		6	50
Machine unit <sup>2</sup>	Height	mm	-	-	-	-	1950	2080
	Width	mm	-	-	-	-	800	1000
	Depth	mm	-	-	-	-	2100	2400
Test space capacity		I	60		120		3	00
Maximum load per insert	basket	kg	2,5			4		
Maximum load insert bask	(et	kg	20		50		1	00
Maximum number of inse	rt baskets	St.	4		5			8
Spacing grid between insert baskets		mm		20			1	
Rear wall clearance <sup>3</sup>		mm	835	930			1050	
Side wall clearance <sup>4</sup>		mm		500			800	
Weight <sup>5</sup>		kg	800	1000 1200		1200	950	940
Weight machine unit / cor	ntrol cabinet	kg	-	-	-	-	680	850/250
PERFORMANCE DATA				Ч				
Temperature deviation, in	time <sup>6</sup>	К		±0,3 bis ±1,0				±1,0
Temperature homogeneit	y <sup>7</sup>	К		±0,5 bis ±2,0 ±1,0		±1,0 bi	bis ±2,0 ±2,0	
Transfer time between col	ld and hot chamber	sec.		<10			<	12
Temperature recovery tim	ie	min	<15 <sup>8</sup>	<1	5 <sup>9</sup>	<12 <sup>10</sup>	<15 <sup>11</sup>	<15 <sup>12</sup>
PERFORMANCE DATA HO	T CHAMBER							
Maximum temperature		°C	+220					
Minimum temperature		°C	-50					
Temperature change rate <sup>1</sup>	<sup>4</sup> , Heating	K/min	17	14 18		18	11	23
Hot chamber calibration v	alue <sup>15</sup>	°C			+:	125		
PERFORMANCE DATA CO	LD CHAMBER							
Maximum temperature		°C	+100					
Minimum temperature		°C		-80				
Temperature change rate <sup>1</sup>	<sup>4</sup> , Cooling	K/min	3,7	6,3 7,5		7,5	5	12
Temperature change rate <sup>1</sup>	<sup>4</sup> , Heating	K/min	3,2	2,0			1	,5
Cold chamber calibration	value <sup>15</sup>	°C			-40			
Max. heat compensation of cold chamber			2		3		6	8

CONSUMPTION AND CONNECTION DATA									
Nominal voltage <sup>16</sup>			3/N/PE AC 400 V ±10 % 50 Hz						
Nominal power		kW	8,5	18,5	19	30		62	
Nominal current <sup>17</sup>		А	25	32	33	5	0	115	
Connector			CEE plug, 32 A		CEE plug, 63 A		Fixed con- nection		
Fuse protection by customer			3	2		63		125	
Protection class electrical compartment				IP 54					
Sound pressure level <sup>18</sup>		dB(A)	58	62		59	58	72	
Heat dissipation to the installa	ition room max. <sup>19</sup>	kW	0,7	0,8		2		3	
Heat dissipation to the cooling	g water max. <sup>19</sup>	kW	7	15		30		64	
Cooling water supply rate 19, 20	)	m³/h	1	2,6		5,2		11	
Cooling water connection (sup	oply& return) <sup>19, 21</sup>		Rp 3/4"		Rp 1"		Rp 2"		
Defricement filling quantity	R449A	kg	1,4 <sup>19</sup>	1,7		5	6,5	16	
Refrigerant filling quantity	R23	kg	0,8	1,	,4	2,6	3,5	6	
	R449A	t	2,0 <sup>19</sup>	2,	,4	7	9,1	22,4	
Refrigerant CO <sub>2</sub> equivalent	R23	t	11,8	20	),7	38,5	51,8	88,8	

T/60/V2 T/120/V2-32 T/120/V2 T/120/V2/P T/300/V2 T/300/V2/P

<sup>1</sup> Overall dimensions when installed. For size 300 l excluding machine unit. Deviating delivery dimensions; components for delivery can be dismantled (service performance).

<sup>2</sup> Individual only for 300 l

<sup>3</sup> for Service

<sup>4</sup> For test space door

<sup>5</sup> Basic device, excluding additional equipment

<sup>6</sup> In the middle of the usable space in a steady state.

 $^7$  Relating to the preset set point; in the temperature range -65 °C to +70 °C

<sup>8</sup> MIL-STD-883L, method 1010.9, severity level D with 4.5 kg ICs distributed over 2 insert baskets, measurement in test object.

<sup>9</sup> MIL-STD-883L, method 1010.9, severity level D with 12 kg ICs distributed over 3 insert baskets, measurement in test object.

<sup>10</sup> MIL-STD-883L, method 1010.9, severity level D with 20 kg ICs distributed over 3 insert baskets, measurement in test object.

<sup>11</sup> MIL-STD-883L, method 1010.9, severity level F with 25 kg ICs distributed over 3 insert baskets, measurement in test object.

<sup>12</sup> MIL-STD-883L, method 1010.9, severity level F with 50 kg ICs distributed over 3 insert baskets, measurement in test object.

<sup>13</sup> Temperatures >+5 °C can be run in continuous operation, temperatures <+5 °C can be run intermittently or with additional equipment in the form of a compressed air dryer.

<sup>14</sup> According to IEC 60068-3-5

<sup>15</sup> Factory calibration.

<sup>16</sup> Other voltages and frequencies optional

<sup>17</sup> Neutral conductor burdened

<sup>18</sup> Measured at 1.6 m height and 1 m away from front; free-field measurement in accordance with DIN EN ISO 11201.

 $^{\rm 19}$  With water cooling option

 $^{20}$  For a cooling water supply temperature of +28 °C and  $\Delta t$  = 5K

<sup>21</sup> Supply and return

All stated performance data refer to +25 °C ambient temperature, 400 V/50 Hz nominal voltage, without additional equipment.

Subject to technical modifications!

# **BASIC EQUIPMENT**

Material	Galvanised sheet steel
Paint	Powder coating color: RAL 9002, grey-white
nr hot chamber	Door with window for placing test objects, with hinges on the left side, one-handed operation, lockable
cold chamber	Service door without a window, hinges on left side, screwed
Size 60 l	Fixed; on feet, Movable on casters
Size 120 l	Fixed; on feet
Size 300 l	Fixed; on feet
init	Low-noise refrigerating unit with gradual power adjustment through SIMPAC®
Size 60 l	Air cooling (optional water cooling)
Size 120 l	Water cooling
Size 300 l	Water cooling
	R449a (main cooling)
	R23 (deep cooling)
	Tedlar bag: Prevents icing of the cold chamber, endurance tests with over 1000 cycles possible without defrosting. (See page 10
	hot chamber cold chamber Size 60 l Size 120 l Size 300 l unit Size 60 l Size 120 l

Stainless steel 1.4301, surface III D glossy Test space<sup>1</sup> Material Floor: stainless steel 1.4404, surface II B matt Lighting Test space lighting, hot chamber Access ports Inner dimension<sup>2</sup>: Ø 50 mm, Ø 80 mm in the ceiling Stainless steel Insert Basket Driven by an electric motor and ball screw Specimen support 1 stainless steel insert basket Air inflow via air circulation walls Ventilation equipment Air outflow at back Air circulation At rear wall conditioning With a radial flow fan COMMUNICATION

Ø	Interfaces	Ethernet interface 100/1000 megabit USB interface <sup>3</sup>
	Switch outputs	4 potential-free outputs for activation of the customer's own equipment Max. load 24 V-DC; 0.5 A.
	Switch inputs	4 digital inputs for responses from the customer's own equipment. Max. load 24 V-DC; approx. 30 mA

DEC	U ATION & CONTROL							
REGU	JLATION & CONTROL							
OK		Digital measuring and control system with I/O unit and WEBSeason <sup>®</sup> control software, can be controlled remotely through integration into a network						
	S!MPAC®	Operating/programming and monitoring unit with web panel placed on the door						
		18 cm, 7" (60 l/120 l) ur	nd 25,4 cm, 10" (300 l)					
	Operating modes	ating modes Single chamber oper- ation: Cold chamber operated like a temperature chamber						
		Shock operation:	Switch of basket between hot and cold chambers					
	Operating modes in shock operation	Normal operation:	The unused chamber can be pre-tempered to a higher or lower setpoint. When the chamber is changed, the temperature is adjusted more quickly.					
		Time optimized operation:	Target value offset for reaching the required temperature in the test object more quickly					
		Energy saving operation:	Temporary switch-off of cold or hot chamber in programs with long down-times.					
	Temperature range hot chamber		+50 °C to 220 °C					
			Control probe in the hot and cold chambers					
	Temperature probe		Platinum temperature sensor Pt 100					
SAFE	тү							
	Test specimen protection t <sub>min</sub> /t <sub>max</sub>	<ul> <li>Independent temperature limiter t<sub>min</sub>/t<sub>max</sub> for hot and cold chamber</li> <li>Thermal safety class 2 in accordance with EN 60519-2, 2006</li> <li>Individually adjustable fixed values</li> <li>with temperature probe in the test chamber</li> <li>Shutdown of the test chamber and error message if temperature is too high compared to the test chamber and error message if temperature is too high compared to the test chamber and error message if temperature is too high compared to the test chamber and error message if temperature is too high compared to the test chamber and error message if temperature is too high compared to the test chamber and error message if temperature is too high compared to the test chamber and error message if temperature is too high compared to the test chamber and error message if temperature is too high compared to the test chamber and error message if temperature is too high compared to the test chamber and error message if temperature is too high compared to the test chamber and error message if temperature is too high compared to the test chamber and error message if temperature is too high compared to the test chamber and error message if temperature is too high compared to the test chamber and error message if temperature is too high compared to the test chamber and error message if temperature is too high compared to the test chamber and error message if temperature is too high compared to the test chamber and error message if temperature is too high compared to the test chamber and error message if temperature is too high compared to the test chamber and error message if temperature is too high compared to the test chamber and error message if temperature is too high compared to the test chamber and error message is the test chamber and error messag</li></ul>						
	Switching-off of test specimens	Potential-free contact specifically for heat-emitting test objects; connected to a sock max. load 24 V; 0.5 A Software temperature limiter t <sub>min</sub> /t <sub>max</sub> , individually adjustable fixed values in hot and chambers						

<sup>1</sup> Due to the use of annealed silicone parts, the test space is low in emissions. If the test space is to be emission-free, this will require technical clarification, which can be offered on request.

 $^{\rm 2}$  Production-related tolerances of up to ±3 mm are possible.

<sup>3</sup> USB stick is not included in the scope of delivery. Before recording data, make sure that the USB storage medium is working.

Subject to technical modifications!

## **DEFROST FUNCTION**

Shock tests involve pure temperature testing. But the air humidity also plays a role here starting with the air in the set-up room. Gases contract or expand with changing temperature. Changing gas volumes can be a problem for temperature shock tests – but not for the ShockEvent T!

When the door is opened (e.g., to introduce the specimen), the same conditions prevail in the chamber as in the installation room. The air in the laboratory has a certain temperature and contains a certain amount of water. After closing the test space door, this moisture is trapped in the ShockEvent.

The test is now started, and the hot chamber heats up while the cold chamber cools down.

- 1. The basket then moves into the cold chamber.
- 2. The air contracts and creates a negative pressure that must be compensated.
- 3. The moisture contained in the air condenses on the evaporator (below the dew point).
- 4. The basket moves in the hot chamber, the air expands, and the excess pressure must be compensated.
- 5. A pressure relief valve enables compensation of the excess pressure. The negative pressure can be compensated by drawing in air from outside and conditioning it.

However, this would introduce new moisture into the system. This would then freeze at the evaporator. The ice layer grows over the number of cycles, and the cooling capacity effectively decreases.

- 1. The Tedlar bag is connected to the hot and cold chamber. When the air expands (the basket moves into the hot chamber), the air is pushed into the Tedlar bag.
- 2. As soon as the basket moves into the cold chamber, the air is sucked out of the Tedlar bag.
- 3. With this solution, the air remains in the system no additional moisture!

It absorbs the air and releases it again. The air remains in the system, allowing the chamber to operate up to 1000 cycles without a defrost cycle or compressed air dryer.

## Advantages of the Tedlar bag

- Lower operating costs
- $\neg$  No compressed air needed at set-up location
- Up to 1000 cycles without a defrosting cycle and without a compressed air dryer



#### **Other solutions:**

**Defrost cycle:** By heating elements and interruption of the test run, the ice on the evaporator of the cold chamber can be melted. However, this solution must be able to allow the test cycle and the total test time. If this is not the case, another solution must be used.

**Compressed air dryer:** Only dry air is used to balance the negative pressure. This does not freeze the evaporator but does increase the operating costs of the chamber. Compared with the defrosting cycle, no interruption is necessary.

# **OPTIONS**

## INSTALLATION

#### Mobile version

Mobile base with swivel castors and lockable fixed casters. (Not for Type P)

Note:

Only possible with 120 I variant, with 60 I standard!



#### ACCESS PORTS

#### Access port in lift car

Fitting located behind the lifting gear. The standard access port ( $\emptyset$  80 mm) remains installed. (For 120 l and 300 l)

#### Additional Access ports:

- Ø 125 mm: 120 l and 300 l
- Ø 80 mm: 60l

#### **TEST OBJECT SUPPORT**

#### Stainless steel insert basket,

Mesh size 8x8 mm, height 20 mm



#### Stainless steel insert basket without perforations

For heavy specimens, a closed, stainless steel sheet basket can be used, max. load:

- 10 kg for 60 l
- 20 kg for 120 l
- 50 kg for 300 l

#### DEHUMIDIFICATION

# Compressed air dryer unregulated for dew points of down to -30 $^{\circ}\mathrm{C}$

Dried air is fed into the test space to prevent condensation on the test object. Operation of the compressed air dryer is unregulated. Switching on and off is performed via a digital switching channel. The unit is auto-regenerating. An increased sound pressure level of approx. 2 dB(A) can be expected when operating the dryer.

#### Note:

Not possible in conjunction with the GN<sup>2</sup>/compressed air connector option.



#### GN<sub>2</sub>/ Compressed air connection

For operation with a customer-supplied compressed air dryer or for feeding an inert gas into the test space.



#### **CALIBRATION / STANDARDS**

#### **Modification for Bosch**

The adaptation includes the use of the main switch as EMERGENCY OFF, the installation of various information signs, the installation of a protective cover, as well as 1 program CD.



#### **AUDI regulations**

Marking in accordance with the operating equipment regulations, proof of tightness of the refrigeration circuit, test certificate in accordance with DGUV 3, control cabinet with an E1 lock, heating of the test space for 72 hours at 180 C, a program CD with control data backup, documentation in duplicate on the CD and a single copy in paper form.

#### Standards on request

Various versions are available to meet specific standards.

## **TEST SPACE INSTALLATIONS**

Extended temperature range in the hot chamber up to +250 °C

The test chamber is extended for a temperature range up to +250 °C. A regular check with the necessary service work is thus mandatory.

#### LN<sub>2</sub> shock cooling

Additional cooling for the customer-provided connection to a  $LN_2$  supply for cold shock assistance.

## SENSORS

#### Temperature measurement on the test object

Movable temperature sensor Pt 100 with a flexible cable for temperature measurement at any point in the test space or on the specimen.

Other possibilities:

- by means of sheath thermocouple NiCrNi
- by means of thermocouple wire NiCrNi
- via transmitter by means of thermocouple NiCrNi
- switchable as lifting cage control sensor \*18 LZ2



#### SPECIAL VOLTAGE

#### Special voltage on request

Various special voltages are available.



#### **CONTROL SYSTEM**

#### Analog measuring card 4 PT100 inputs and 5 outputs (setpoints and actual values)

For processing and output of analog measuring signals, 5 outputs 0 to 10 V and 4 inputs for Pt 100 are available. The measuring value card enables the output of 5 analog signals to a recorder as well as the connection of 4 free measuring sensors.



# Analog measuring card 4 thermocouples NiCrNi inputs and 5 outputs (setpoints and actual values)

Movable Pt 100 temperature sensor with flexible cable for temperature measurement in the car or on the test material. Measured value can be called up via interfaces and displayed on the operating unit.

Note:

The temperature sensors are inserted into the car by the bushing.



#### Transfer time, variable

The lift car moves in 5 steps between the hot and cold chambers. The resting time at each stop can be varied between 3 and 120 seconds.

#### Energy meter

Professional energy analysis with a calibrated energy meter. Also in conjunction with data acquisition via the optional **S!M**PATI<sup>®</sup> software. For all units with > 63 A. *Note:* Not for typ P



#### SAFETY EQUIPMENT

#### Emergency stop switch on the test space housing

The emergency stop switch is located on the outside of the test chamber. When it is pressed, the test is stopped.



#### Electric door tumbler, normally open

The components of the electric door tumbler are mounted on the test chamber and the test chamber door. When the test chamber door is opened, the message "Door open" appears on the control panel. The test space door is unlocked at the end of a test, when a test is stopped, in the event of a power failure and when the main switch is turned off.

#### Fault signal on potential-free switching contact

If a fault occurs in the test chamber, a potential-free switching contact is actuated.

#### Electric door tumbler, normally closed

The test space door cannot be opened during a test, during a power failure and when the main switch is turned off.

## COOLING

#### Hose set for cooling water network

Two flexible hoses are supplied for connection to a cooling water network with a G 1" connection and a length of 2.5 m or 5 m.



#### Electronic cooling water controller

By using an electronically controlled valve, the adjustment to different flow temperatures and pressure differences can be made within certain limits.

#### **Coolant line**

Extension to a total of 3 m clearance. Flexible coolant lines are used between the external condenser and the test chamber.

*Note:* This option can only be ordered in conjunction with an externally air-cooled condenser.

# Insulation of the water inlet pipe for water flow temperature < +12 $^{\circ}\text{C}$

Pipes carrying cooling water in the test chamber are also insulated in order to maintain the water supply temperature.



#### Air cooled condenser

Waste heat routed to external condenser. The condenser is on the same level behind the test chamber, horizontal block position with vertical air flow. Cable length about 1.5 m, extendable up to a maximum of 5 m.

#### Note:

Adequate air supply and exhaust must be provided by the customer.

- For: • T/60/V2
- 1/00/ 1/2
- T/120/V2 and T/120/V2/P
- T/300/V2

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